

THE INNOVATION WITH UNIQUE PROPERTIES:

# LIGHTWEIGHT - RIGID - DIFFICULT TO IGNITE





## **KAPA®tech**

## THE INNOVATION WITH UNIQUE PROPERTIES



KAPA®tech is the innovative lightweight foamboard of 3A Composites. The pioneering composition of PUR foam and aluminium skins combines lightweight with rigidity. Moreover, KAPA®tech is euroclass B certified; it is the first KAPA® board in the category "difficult to ignite".

KAPA®tech is also available with a MED-certified composition for shipbuilding.

## FIRE CERTIFICATIONS

## **EUROCLASS**

- B-s2, d0 according to EN ISO 13501-1 "difficult to ignite"
- M1 according to NF P 92-501
- Class 0 according to BS 476 part 6 +7

## **RAILWAY**

■ Hazard level HL 1-3 (R1) according to EN 45545-2:2013

### SHIP BUILDING - MED-CERTIFIED

- IMO Resolution MSC.307(88) FTP Code 2010
- MED 118.396 (KAPA®tech composition with MED-certification)



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## **PRODUCT**

- Polyurethane foam core with coated aluminium skins
- Lightweight foamboard suitable for exterior as well as for interior use
- Weather-resistant and resistant to humidity
- Good dimensional stability and stiffness
- Good insulating properties
- Protective film on both sides

## **APPLICATIONS**

KAPA®tech offers excellent properties and a wide range of applications in the transport sector, for industrial applications, as well as in furniture and interior design.

### TRANSPORT / INDUSTRY

- Ship building, railways and caravans
- Elevator cabins
- Air ducts
- Partitions
- Ceilings

### FURNITURE DESIGN / INTERIOR DESIGN

- Base panel for furniture construction
- Shop fitting
- Stand construction

## **PRODUCT RANGE**

Panel thickness	5 mm	10 mm		
Cover sheet thickness	0.2 mm	0.2 mm		
Standard formats (WxL)	2500 x 1250 mm 3050 x 1250 mm	2500 x 1250 mm 3050 x 1250 mm		

The above dimensions are standard ex works. Individual sizes are available on request.

## PROCESSING CAPABILITIES

### **FORMING**

- Easy processing with conventional woodworking and metalworking machinery
- Saw blade with trapezoidal/duplovit teeth
- Good routing results

### **FIXING**

- Pre-drill the hole to avoid that the aluminium dents under the pressure of the screw
- Use drill with centring tip
- Do not draw the screws too strong: the sheet needs space to expand
- Use washers
- Bonding e.g. with interlocking H- or W-profiles

### **GLUING**

Aluminium, polyester lacquer and PUR foam are easy to glue with a variety of conventional adhesives

#### **PRINTING**

■ Ideal for screen and digital printing

### SURFACE FINISH

- Lamination with HPL
- Lamination with decorative film
- Other types of finishes are possible

#### **EDGING**

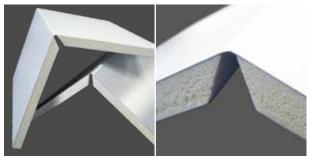
- ABS plastic profile (typical profile of furnitures)
- PVC profile
- Adhesive tape

Upon request, we are pleased to send you detailed processing instructions of KAPA®tech by email.



### **AWARD**

KAPA®tech has won the EDP Award 2014 as best rigid substrate!



Folded with routing and folding technique



Digitally printed

Laminated with real wood



Laminated with HPL, edges sealed with an ABS profile

Laminated with decorative film, edges sealed with a PVC T-profile



Various applications from the fields of stand and furniture construction, shop fitting as well as transport and industry



## PRODUCT PROPERTIES

		KAPA <sup>®</sup> tech		KAPA®tech 300		
Panel thickness	mm	5	10	15	5	10
Aluminium cover sheets	mm	0.2	0.2	0.2	0.3	0.3
Core material		PUR-foam		PUR-foam		
Panel weight / Grammage	g/m²	1.620	1.940	2.280	2.100	2.300
Thermal properties						
Service temperature range permanent	°C	-30 to +70		-30 to +70		
Service temperature range short-term	°C	+120		+120		
Heat transition	W/mK	0.026		0.026		
Heat transition coefficient U	W/m <sup>2</sup> K	3.61	2.13	1.51	3.56	2.16
Mechanical properties						
Flexural rigidity [Exl]	kN cm²/m	1.700	7.500	17.000	2.500	10.500
Fire classification						
Euro class		B-s2, d0 according to EN ISO 13501-1 "difficult to ignite" M1 according to NF P 92-501 class 0 according to BS 476 part 6 +7		B-s2, d0 according to EN ISO 13501-1		
Railway		Hazard level HL 1-3 (R1) according to EN 45545-2:2013				
Ship building		IMÓ RE MSC. FTP Co MED (KAPA®	uilding / esolution 307(88) ode 2010  118.396 (tech with rtification)			

Further technical information about KAPA®tech available on request.

