# **Technical Data Sheet**



## **GRAPHICS**

LARGE FORMAT DIGITAL RANGE - MONOMERIC INTERMEDIATE PIGMENT

Issue Date 05/05/2017

Date last modification 04/09/2020

Product code: 4-GL2A-09782

#### RI-JET DECO-WALL 100 HOP AP972 EXTRA PERMANENT WK135

A complete range of self-adhesive solutions for indoor and outdoor signs, fairs and events, for a total or partial decoration of recreational vehicles and for floors or glazed windows surfaces decoration.

All our self-adhesive materials are suitable for the main large format digital printing techniques: solvent, eco-solvent, Latex and UV ink-jet to meet all market requirements.

# **Applications**

For walls interior decoration. This PVC self adhesive material offers a cost effective solution to interior designer who are looking for a film to decorate internal walls or shop interior. We advise an overlap of 1,5 cm when positioning the decals. Indoor durability 4 years unprinted material. If the printing solvents aren't completely removed before installation the resultant graphic will show very high shrinkage and edge curl.

#### **Face Material**

High opacity matt white monomeric vinyl film.

Face Material	Monomeric vinyl	
Colour and Finish	High opacity gloss white	
Weight	134 g/m² ±10%	ISO-536
Thickness	100 μm ±10%	ISO 534-80
Dimensional stability	< 1.2 %	ASTM D1204
Tensile Strength MD	> 35 N/mm²	ASTM D882
Tensile Strength CD	> 28 N/mm²	ASTM D882
Elongation at break MD	> 100 %	ASTM D882
Elongation at break CD	> 70 %	ASTM D882
Outdoor vertical exposure durability	UP TO 3 YEARS	

## **Adhesive**

Extra permanent adhesive with excellent adhesion on indoor wall. The adhesive has a very high peel adhesion and it is suitable also for apolar surfaces (e.g. PE, PP).

Reference	AP972		
Туре	Acrylic extra permanent		
Min. Appl. Temp.	+5 °C		
Service Temperature	-30°C / +120°C		
Shear	Low	FINAT FTM8	
Initial adhesion	> 14 N/25mm	FINAT FTM1	
Final Adhesion	> 24 N/25mm	FINAT FTM1	

#### Liner

Туре	One side siliconised clay coated Kraft White		
Colour and Finish Weight			
	135 g/m² ±10%	ISO-536	
Thickness	132 μm ±10%	ISO 534-80	
Transparency	n.a. %	DIN 53 147-64	

# **Printing Methods**

Printable with eco-solvent, solvent, UV and Latex ink-jet. Print and immediate cut is feasible. To avoid excessive shrinkage of printed material, a 0.5 cm unprinted edge around the printed image is strictly advised.

## **Shelf life**

12 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the storage conditions as defined by FINAT section 2.5:

- Ideal storage conditions are at a temperature of 20 -25 °C and 40 50 % HR.
- Store in a cool and dry place.
- Do not store close to a heat source or in direct sunlight.
- Keep the material in the original packaging until required for use.

Pay particular attention to the recommended shelf-life and ensure correct stock rotation

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Considering the multiple uses of Ritrama's products, the user is recommended to test the products prior to their use, so to determine and ascertain the suitability and performance of the product for its intended application and purpose.

The methods of conversion and application of Ritrama's self-adhesive materials are multiple and it is therefore essential that the users are aware of the particular method to be used, prior to commencing the production.

Printing: Testing for compatibility between product, printers and inks is always highly recommended before printing the product.

Application Systems and Conditions: it is recommended that the performance of the product be always tested in the actual applications conditions as substrate state (rough, smooth, flat or irregular shapes, moderate curves, with or without rivets); applicator technology (hand application or fully automated lines); specific stress on Ritrama material once applied (high and/or low temperature, mechanical stress, exposure to challenging environment conditions), et cetera.

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